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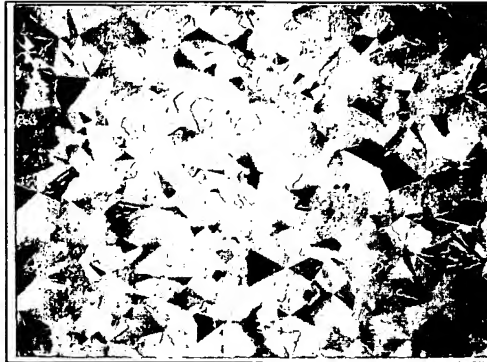


Fig. 6a

NORMAL GALVALUME - NO TiB_2 ADDITION

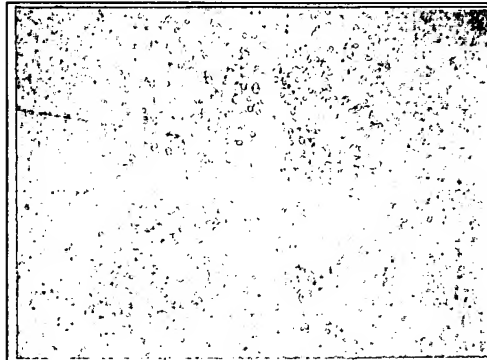


Fig. 6b

MIN. SPANGLE GALVALUME - 0.02% Ti, 0.004% B

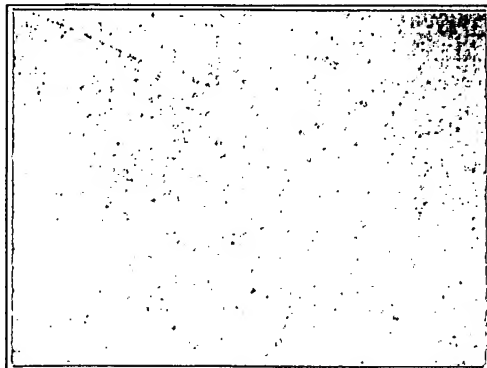


Fig. 6c

MIN. SPANGLE GALVALUME - 0.04% Ti, 0.008% B



Fig. 7a

NORMAL GALVALUME - NO TI ADDITION

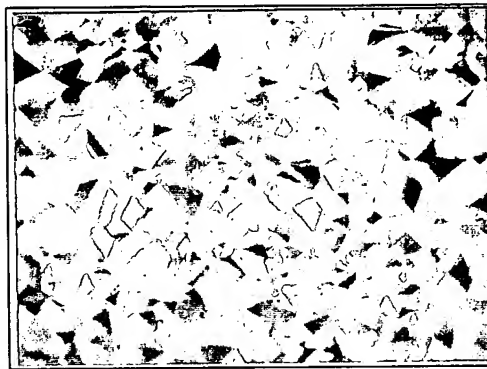


Fig. 7b

MIN. SPANGLE GALVALUME - 0.02% Ti, 0% B

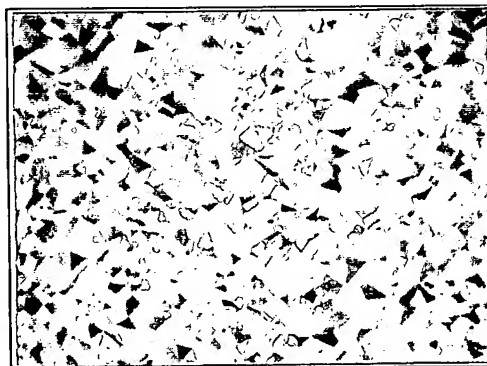


Fig. 7c

MIN. SPANGLE GALVALUME - 0.04% Ti, 0% B



Fig. 8a

NORMAL GALVALUME - NO TiC ADDITION



Fig. 8b

MIN. SPANGLE GALVALUME - 0.02% Ti, 0.001% C



Fig. 8c

MIN. SPANGLE GALVALUME - 0.2% Ti, 0.01% C



Fig. 9a

NORMAL GALVALUME - NO AlB_{12} / AlB_2 ADDITION

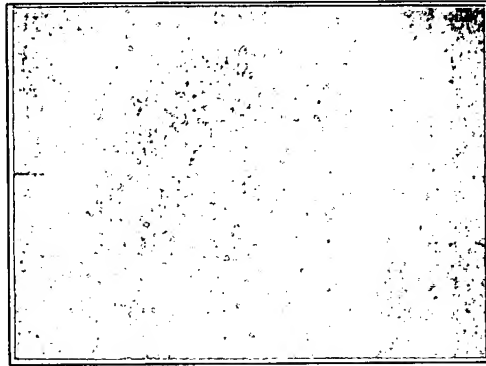


Fig. 9b

MIN. SPANGLE GALVALUME - 0% Ti, 0.03% B

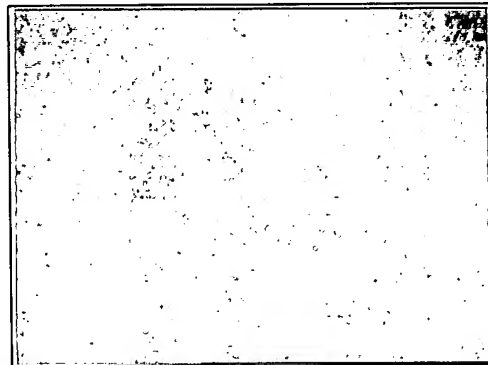


Fig. 9c

MIN. SPANGLE GALVALUME - 0% Ti, 0.06% B